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RBW2905G00232-3G-7
Job Sheet 191735



Part No: RBW2905G00232-3G-7

Job Qty: 4 pcs

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/7/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/7/19

Description:

Type: SOLD

Note: URF 18-766 DWG RBW2905G00232-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - 1	4 pcs	3/7/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		MCL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	4 pcs	3/7/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		MCL
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	4 pcs	3/7/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		DAS 30 30



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Container No: S160116



Part: RBW2905G00232-3G-7

Job No: 191735

Serial No/Batch: S160116

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 03/07/19

19/03/07

				QC 5 - 40	
130 Packaging 3-1 - Stock - B4B 4 pcs	3/7/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	PCL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
140 QC 21 - SA 4 pcs	3/7/19	0.00 0.00		QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

Part Op 100 - (Small Fab) 1- Bend tube as per DWG 2- Assemble as per DWG RBW2905G00232-3G 3-Flare tube end for #8 flare
 Descriptions: fitting ***NOTE SEE INSTALLATION INSTRUCTIONS ATTACHED***For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)

110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) IDENTIFY AND STOCK

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	2 ft (.5 ea)	90-Small Fab - 1	5133773
8 BTX-S	Flare Nut, Steel	4 Ea (1 ea)	100-Small Fab - 2 - B4B	5154920
8 TX-S	Sleeve	4 Ea (1 ea)	100-Small Fab - 2 - B4B	5154916

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - 1	M304TR0.500W.049	2	112	0
100-Small Fab - 2 - B4B	8 BTX-S	4	27	0
	8 TX-S	4	28	0

Part Specifications
Specifications could not be found.

Plex 3/7/19 8:58 AM dart.lacelle.linda